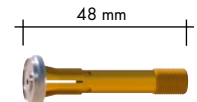
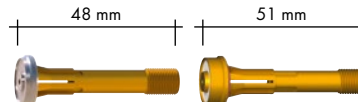
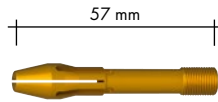


# ABITIG® GRIP 200, ABITIG® GRIP 450 W, ABITIG® GRIP 450 W SC

## Wear parts



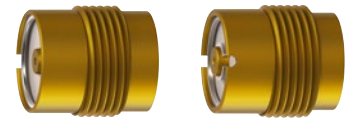
|                 |                                    |                                     |                                   |
|-----------------|------------------------------------|-------------------------------------|-----------------------------------|
| <b>Back cap</b> | <b>Short</b> (10 pcs.)<br>773.0053 | <b>Medium</b> (1 pc.)<br>773.0055.1 | <b>Long</b> (10 pcs.)<br>773.0051 |
|-----------------|------------------------------------|-------------------------------------|-----------------------------------|



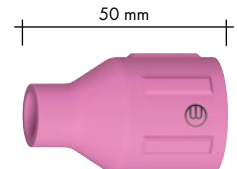
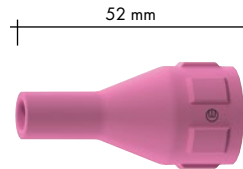
| <b>Electrode holder / Gas diffuser</b> (5 pcs.) | <b>Electrode holder</b> | <b>Gas diffuser</b> | <b>Gas diffuser</b> | <b>Gas diffuser</b> |
|---|-------------------------|---------------------|---------------------|---------------------|
| Ø 1.6 mm  | 775.0062                | 773.0172            | 773.0112.5          | 773.0172            |
| Ø 2.0 mm  | 775.0067                | 773.0177            | -                   | 773.0177            |
| Ø 2.4 mm  | 775.0063                | 773.0173            | 773.0113            | 773.0173            |
| Ø 3.2 mm  | 775.0064                | 773.0174            | 773.0114            | 773.0174            |
| Ø 4.0 mm  | 775.0065                | 773.0175            | -                   | 773.0175            |
| Ø 4.8 mm  | 775.0066                | 773.0176            | -                   | 773.0176            |



|                  |   |   |
|------------------|---|---|
| <b>Insulator</b> | <b>Standard version</b> (10 pcs.)<br>775.1043 | <b>For gas diffuser</b> (1 pc.)<br>775.1143 |
|------------------|---|---|



| <b>Gas diffuser 4</b> (1 pc.) | <b>Standard</b> | <b>Multilayer</b> |
|-------------------------------|-----------------|-------------------|
| Ø 1.6 mm                      | 775.0122        | 775.0127.1        |
| Ø 2.4 mm                      | 775.0123        | 775.0128.1        |
| Ø 3.2 mm                      | 775.0124        | 775.0129.1        |
| Ø 4.0 mm                      | 775.0125        | 775.0130.1        |
| Ø 4.8 mm                      | 775.0126        | -                 |



| <b>Gas nozzle, ceramic</b> (10 pcs.) | <b>Standard version</b> |           | <b>Standard version</b> | <b>For gas diffuser</b> |
|--------------------------------------|-------------------------|-----------|-------------------------|-------------------------|
|                                      | x = 26 mm               | x = 37 mm |                         |                         |
| Ø 7.5 mm                             | -                       | 775.0081  | 775.2171                | -                       |
| Ø 10.0 mm                            | 775.0152 <sup>3</sup>   | 775.0082  | 775.2172                | -                       |
| Ø 12.5 mm                            | -                       | -         | -                       | 778.1183                |
| Ø 13.0 mm                            | 775.0153 <sup>3</sup>   | 775.0083  | 775.2173                | -                       |
| Ø 13.0 mm (boosted)                  | -                       | 775.0183  | -                       | -                       |
| Ø 15.0 mm                            | -                       | 775.0084  | 775.2174                | -                       |
| Ø 15.0 mm (boosted)                  | -                       | 775.0184  | -                       | -                       |
| Ø 16.0 mm                            | -                       | -         | -                       | 778.1184                |
| Ø 19.5 mm                            | -                       | -         | -                       | 778.1188                |
| Ø 24.3 mm                            | -                       | -         | -                       | 778.1189 <sup>4</sup>   |

<sup>3</sup> Only in combination with gas diffuser 48 mm (773.0172-773.0177).

<sup>4</sup> Without figure: cylindrical form, length 34.0 mm; not suitable for high frequency.