

Powermax45® XP

Duramax® Lock hand/machine consumables



Minimum order quantity						
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Drag-cutting (15-45 A)	Hand	220818 ²	220854	220941 ² (45 A)	220842 ² or 220777 ^{1,2}	220857
Quantity in kit						
Essential cutting kit - 851510 (15-45 A)	Hand	220818	220854	220941	220842	220857

¹For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777).
²Consumable available in bulk packaging. See order information below.



Minimum order quantity						
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Mechanized (15-45 A)	Machine	220817 ² or 220955 ³	220854 or 220953 ohmic	220941 ² (45 A)	220842 ² or 220777 ^{1,2}	220857
Quantity in kit						
Essential cutting kit - 851511 or 851512 (ohmic) (15-45 A)	Machine	220817	220955	220941	220842	220777

¹For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777).
²Consumable available in bulk packaging. See order information below.
³Deflector for unshielded cutting.



Minimum order quantity						
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Max control gouging ³ (26-45 A)	Hand/Machine	420480	220854	420419 ²	220842 ²	220857
Precision gouging (10-25 A)	Hand	420414	220854	420415	220842	220857
Marking (10-25 A)	Hand/Machine	420542	220854 or 220953 ohmic	420415	220842	220857

Precision gouging is a low amperage process ideal for spot weld removal.

See pages 64-65 for current system part number information.



Minimum order quantity						
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
FineCut® (30-45 A)	Hand	220931	220854 or 220953 (ohmic)	220930 ²	220842 ²	220947
	Machine	220955 or 220948 (ohmic)	220854 or 220953 (ohmic)			

²Consumable available in bulk packaging. See order information below.



Minimum order quantity						
Consumable type	Torch type	Retaining cap	Nozzle	Electrode	Swirl ring	
HyAccess drag-cutting (15-45 A)	Hand	420413	420410	420408	220857	
HyAccess gouging (15-45 A)			420412			
Quantity in kit						
HyAccess kit - 428414 (15-45 A)	Hand	420413	420410 (cutting)	420412 (gouging)	420408	220857
		HyAccess cutting only starter pack - 428445 ⁵				
		HyAccess gouging only starter pack - 428446 ⁶				

⁵Starter pack contains 1 retaining cap (420413), 1 cutting nozzle (420410) and 1 electrode (420408)
⁶Starter pack contains 1 retaining cap (420413), 1 gouging nozzle (420412) and 1 electrode (420408)



Minimum order quantity						
Consumable type	Torch type	Retaining ring	Retaining cap	Nozzle/shield assembly	Electrode	Swirl ring
FlushCut (30-45 A) ⁷	Hand/Machine	420540	420536	420633	420635	420634
Quantity in kit						
FlushCut kit - 428746 (30-45 A)	Hand/Machine	420540	420536	420633	420635	420634

⁷Not for use with Duramax retrofit torches

Duramax® consumable bulk kits

Order quantity	25	25	25	10	10
Bulk kit part number	228934	228767	228761	228765	228763
Contents	220777 electrode	220842 electrode	220930 nozzle	220941 nozzle	220817 shield



See pages 64-65 for current system part number information.