

# Hypertherm cartridges part numbers

Hypertherm cartridges for Powermax systems are manufactured to uphold our high standards for quality and reliability. As part of the manufacturing process, we test-fire each cartridge to ensure proper assembly and function. As a result, there may be burn marks on the tip of the cartridge. This is normal and not a sign of damage.

## Drag cutting and FineCut for hand torches



Hypertherm cartridges	
Process	Cartridge
105 A	<a href="#">428937</a>
85 A	<a href="#">428935</a>
65 A	<a href="#">428931</a>
45 A	<a href="#">428927</a>
FineCut® hand cutting	<a href="#">428928</a>

## Mechanized and FineCut for machine torches



Hypertherm cartridges	
Process	Cartridge
105 A	<a href="#">428936</a>
85 A	<a href="#">428934</a>
65 A	<a href="#">428930</a>
45 A	<a href="#">428925</a>
FineCut® mechanized cutting	<a href="#">428926</a>
Ohmic ring kit	<a href="#">428895</a> (contains 3 #420580 ohmic rings)

*Mechanized cartridges can be used on hand torches if a stand-off is desired.*

## Max removal and max control gouging



Hypertherm cartridges	
Process	Cartridge
Max removal gouging 105 A	<a href="#">428938</a>
Max removal gouging 45–85 A	<a href="#">428932</a>
Max control gouging 105 A	<a href="#">428939</a>
Max control gouging 45–85 A	<a href="#">428933</a>

## FlushCut options



Hypertherm cartridges	
Process	FlushCut™
105 A	<a href="#">428954</a>
85 A	<a href="#">428953</a>
65 A	<a href="#">428952</a>